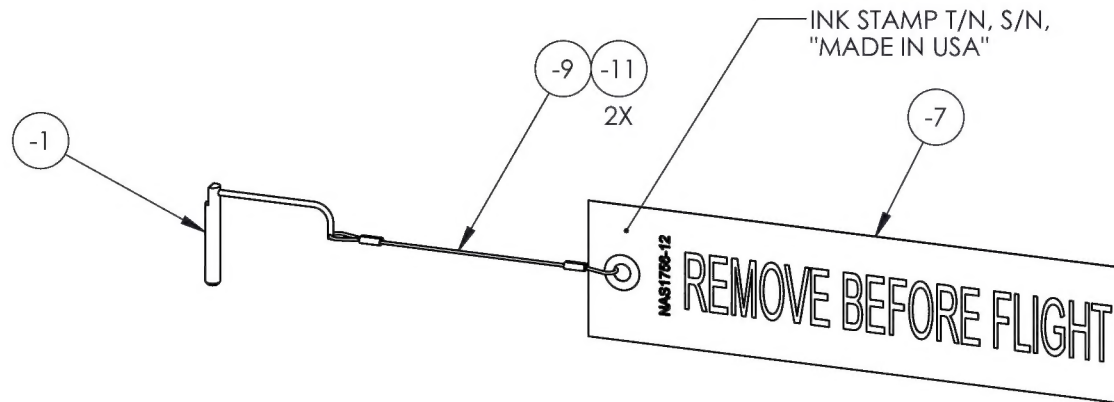


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	11/7/2016	DPD	JAG



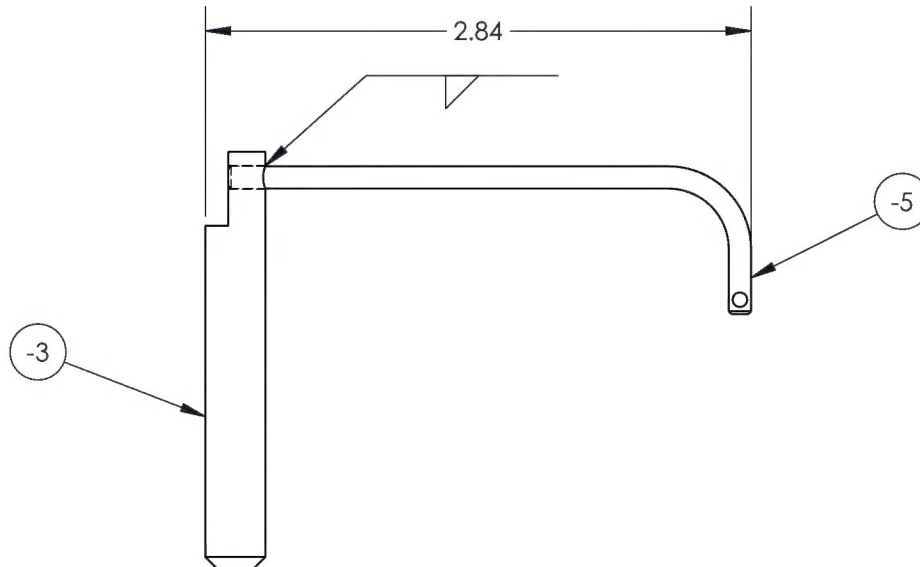
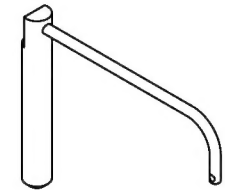
NOTES:
1. REF. AIRBUS T/N: M670V4003129.
2. PART OF KIT RBEM670V4003101.

DART AEROSPACE																																	
TITLE HANDLE PIN																																	
DWG NO. RBEM670V4003129	REV 1																																
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>SPEC</td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>DRAWN BY: DUERFELDT</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td>CHECKED: CLOUGH</td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>AFTER PLATING</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>3. INTERPRET DIM AND TOL PER</td> </tr> <tr> <td></td> <td>ASME Y14.5M-2009</td> </tr> <tr> <td>SCALE</td> <td>USED ON MODEL</td> </tr> <tr> <td>1:4</td> <td>H175</td> </tr> <tr> <td>DATE</td> <td></td> </tr> <tr> <td>5/20/2016</td> <td></td> </tr> <tr> <td colspan="2">SHEET 1 OF 4</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8	SPEC	.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125°	DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES	CHECKED: CLOUGH	.015 x 45° OR .015R	OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY	QA APPR: LINDSAY	AFTER PLATING	APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER		ASME Y14.5M-2009	SCALE	USED ON MODEL	1:4	H175	DATE		5/20/2016		SHEET 1 OF 4	
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	ASME Y14.5M-2009																																
SCALE	USED ON MODEL																																
1:4	H175																																
DATE																																	
5/20/2016																																	
SHEET 1 OF 4																																	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	PIN WELDMENT			2
	1		-3		NOTCHED PIN	1018/1020 CR		3
	1		-5		BENT PIN	1018/1020 CR		4
		B/O	-7	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1
		B/O	-9	1	LANYARD	COATED STEEL	Ø1/16 X 6 (CARR LANE #CL-2-C)	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
	ASSY -1							

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

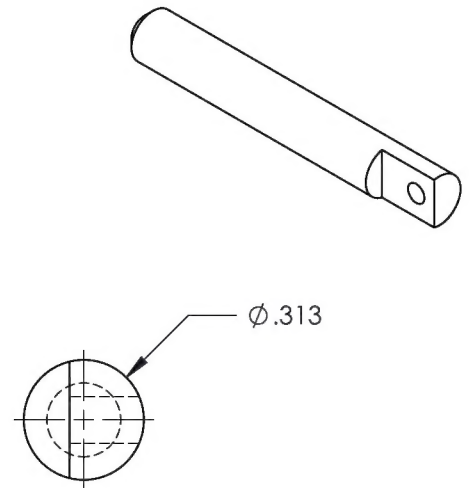
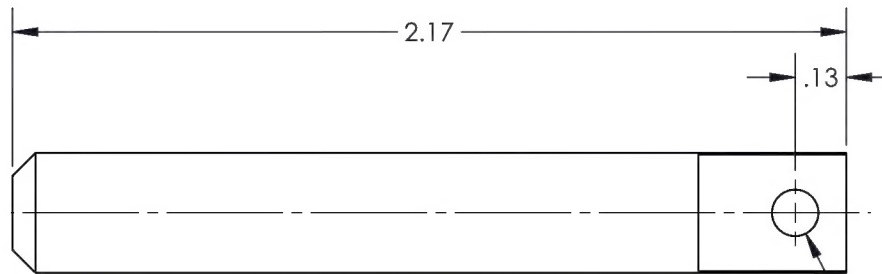


(-1)
PIN WELDMENT

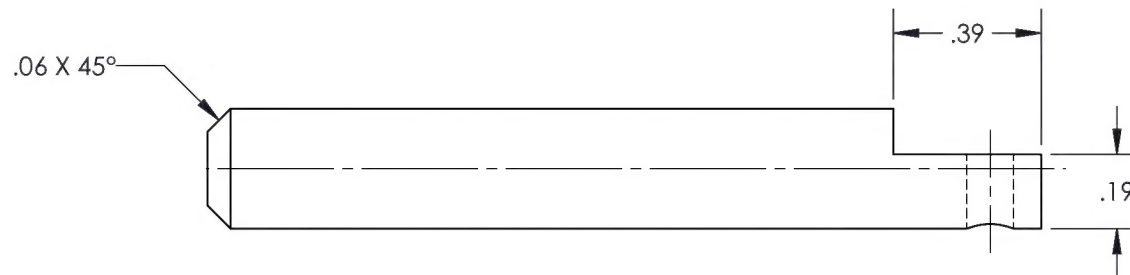
DART AEROSPACE	
TITLE HANDLE PIN	
DWG NO. RBEM670V4003129-1	REV 1
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .010 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .03 ANGLES ± 1°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125° ✓
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL H175
SCALE 1:1	DATE 5/20/2016
SHEET 2 OF 4	

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				APPROVED



Ø .126
THRU ALL
(S.F. -5)

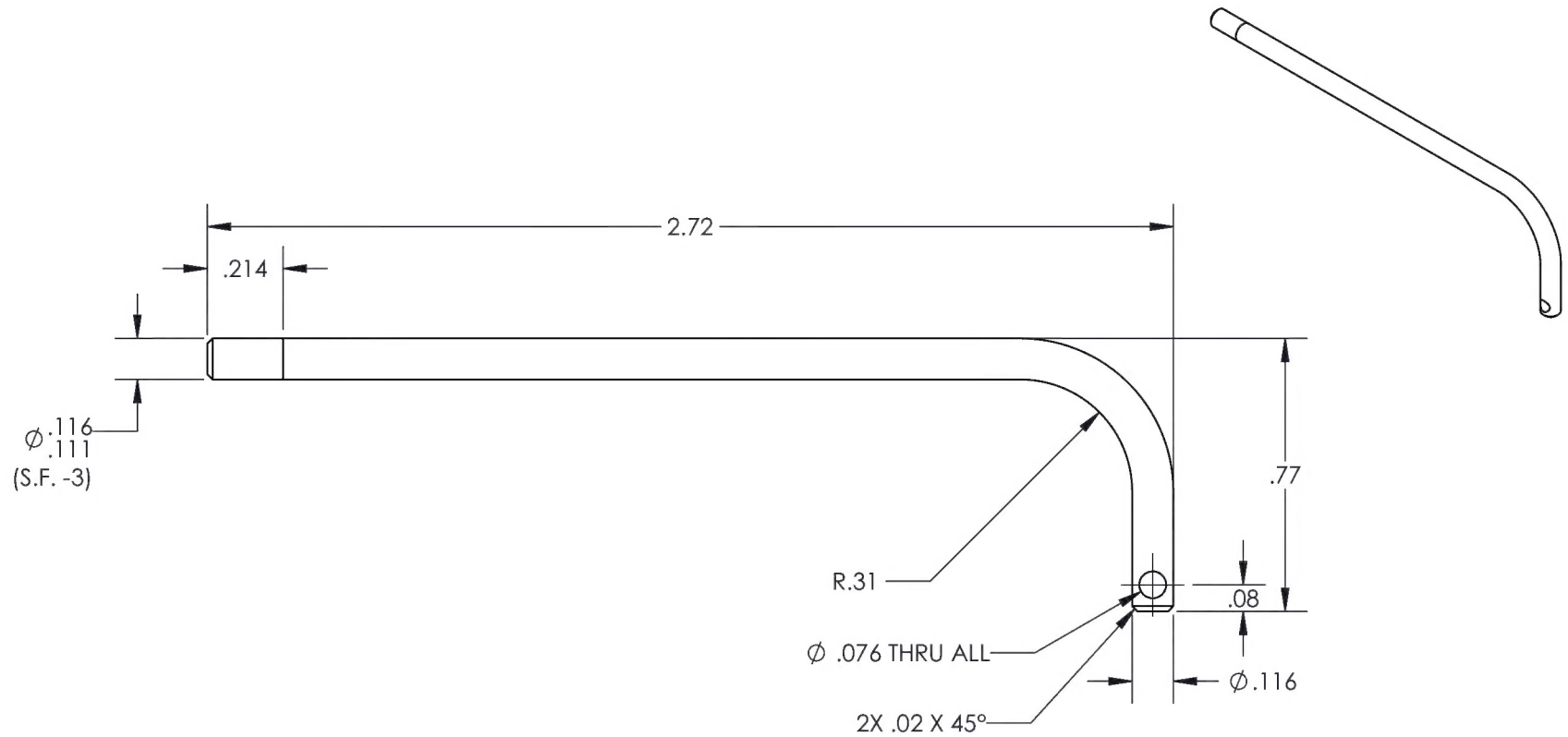


(-3)
NOTCHED PIN

DART AEROSPACE	
TITLE HANDLE PIN	
DWG NO. RBEM670V4003129-3	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -1	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 2:1	DATE 5/20/2016
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)
BENT PIN

DART AEROSPACE	
TITLE HANDLE PIN	
DWG NO. RBEM670V4003129-5	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 2:1	USED ON MODEL
DATE 5/20/2016	H175
	SHEET 4 OF 4